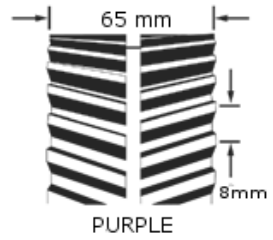
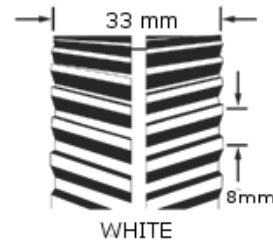
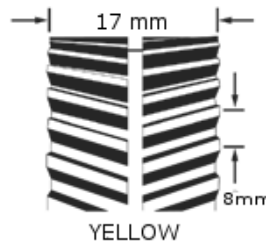



Part Number: W-32S-H

W White
32 32 Teeth
S Sprocket
H Bushing Type



8M SPROCKETS - MINIMUM PLAIN BORE & BUSHED SIZES

Number of Teeth	Pitch Diameter	Outside Diameter	Yellow Part Numbers		White Part Numbers		Purple Part Numbers
			MPB	BUSHED	MPB	BUSHED	Available in MPB Only
18	1.805	1.751	Y-18S-MPB	-	W-18S-MPB	-	P-18S-MPB
20	2.005	1.951	Y-20S-MPB	-	W-20S-MPB	-	P-20S-MPB
22	2.206	2.152	Y-22S-MPB	-	W-22S-MPB	-	P-22S-MPB
24	2.406	2.352	Y-24S-MPB	-	W-24S-MPB	-	P-24S-MPB
25	2.506	2.452	Y-25S-MPB	-	W-25S-MPB	-	P-25S-MPB
26	2.607	2.553	Y-26S-MPB	-	W-26S-MPB	-	P-26S-MPB
28	2.807	2.753	Y-28S-MPB	Y-28S-H	W-28S-MPB	W-28S-H	P-28S-MPB
30	3.008	2.954	Y-30S-MPB	Y-30S-H	W-30S-MPB	W-30S-H	P-30S-MPB
32	3.208	3.154	Y-32S-MPB	Y-32S-H	W-32S-MPB	W-32S-H	P-32S-MPB
34	3.409	3.355	Y-34S-MPB	Y-34S-H	W-34S-MPB	W-34S-SH	P-34S-MPB
36	3.609	3.555	Y-36S-MPB	Y-36S-SH	W-36S-MPB	W-36S-SH	P-36S-MPB
38	3.810	3.756	Y-38S-MPB	Y-38S-SH	W-38S-MPB	W-38S-SH	P-38S-MPB
40	4.010	3.956	Y-40S-MPB	Y-40S-SH	W-40S-MPB	W-40S-SH	P-40S-MPB
44	4.411	4.357	Y-44S-MPB	-	W-44S-MPB	-	P-44S-MPB
45	4.511	4.457	Y-45S-MPB	Y-45S-SDS	W-45S-MPB	W-45S-SDS	P-45S-MPB
48	4.812	4.758	Y-48S-MPB	Y-48S-SDS	W-48S-MPB	W-48S-SDS	P-48S-MPB
50	5.013	4.959	Y-50S-MPB	Y-50S-SDS	W-50S-MPB	W-50S-SDS	P-50S-MPB
52	5.213	5.159	Y-52S-MPB	-	W-52S-MPB	-	P-52S-MPB
56	5.614	5.560	Y-56S-MPB	Y-56S-SDS	W-56S-MPB	W-56S-SK	P-56S-MPB
60	6.015	5.961	Y-60S-MPB	Y-60S-SDS	W-60S-MPB	W-60S-SK	P-60S-MPB
63	6.316	6.262	Y-63S-MPB	Y-63S-SDS	W-63S-MPB	W-63S-SK	P-63S-MPB
64	6.416	6.362	Y-64S-MPB	-	W-64S-MPB	-	P-64S-MPB
68	6.817	6.763	Y-68S-MPB	-	W-68S-MPB	-	P-68S-MPB
72	7.218	7.164	Y-72S-MPB	-	W-72S-MPB	-	P-72S-MPB
75	7.519	7.465	Y-75S-MPB	Y-75S-SDS	W-75S-MPB	W-75S-SF	P-75S-MPB
76	7.619	7.565	Y-76S-MPB	-	W-76S-MPB	-	P-76S-MPB
80	8.020	7.966	Y-80S-MPB	Y-80S-SDS	W-80S-MPB	W-80S-SF	P-80S-MPB
90	9.023	8.969	Y-90S-MPB	Y-90S-SK	W-90S-MPB	W-90S-SF	P-90S-MPB
112	11.229	11.175	Y-112S-MPB	Y-112S-SK	W-112S-MPB	W-112S-SF	P-112S-MPB
140	14.036	13.982	Y-140S-MPB	Y-140S-SK	W-140S-MPB	W-140S-E	P-140S-MPB
180	18.046	17.992	Y-180S-MPB	Y-180S-SF	W-180S-MPB	W-180S-E	P-180S-MPB
224	22.457	22.403	Y-224S-MPB	Y-224S-E	W-224S-MPB	W-224S-F	P-224S-MPB

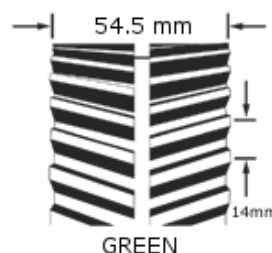
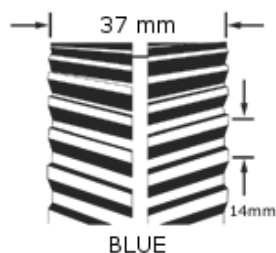
8M SPROCKETS - BORED TO SUIT (BTS) SIZES

Sprocket Number	Bores Available	Sprocket Number	Bores Available
Y-18S-BTS-	7/8	W-18S-BTS-	7/8,
Y-20S-BTS-	7/8, 1-1/8	W-20S-BTS-	7/8, 1-1/8
Y-22S-BTS-	7/8, 1-1/8	W-22S-BTS-	7/8, 1-1/8
Y-24S-BTS-	7/8, 1-1/8, 1-3/8	W-24S-BTS-	7/8, 1-1/8, 1-3/8
Y-25S-BTS-	7/8, 1-1/8, 1-3/8	W-25S-BTS-	7/8, 1-1/8, 1-3/8
Y-26-BTS-	7/8, 1-1/8, 1-3/8, 1-5/8	W-26-BTS-	7/8, 1-1/8, 1-3/8, 1-5/8



Part Number: B-30S-SK

B BLUE (14mm pitch, 37mm width)
 30 30 Teeth
 S Sprocket
 SK Bushing Type



14M SPROCKETS - MINIMUM PLAIN BORE & BUSHED SIZES

Number of Teeth	Pitch Diameter	Outside Diameter	Blue Part Numbers		Green Part Numbers	
			MPB	BUSHED	MPB	BUSHED
28	4.912	4.802	B-28S-MPB	B-28S-SK	G-28S-MPB	-
30	5.263	5.153	B-30S-MPB	B-30S-SK	G-30S-MPB	-
32	5.614	5.504	B-32S-MPB	B-32S-SK	G-32S-MPB	-
34	5.965	5.855	B-34S-MPB	B-34S-SK	G-34S-MPB	-
36	6.316	6.206	B-36S-MPB	B-36S-SF	G-36S-MPB	G-36S-SF
38	6.667	6.557	B-38S-MPB	B-38S-SF	G-38S-MPB	G-38S-SF
40	7.018	6.908	B-40S-MPB	B-40S-SF	G-40S-MPB	G-40S-SF
43	7.544	7.434	B-43S-MPB	B-43S-SF	G-43S-MPB	G-43S-E
45	7.895	7.785	B-45S-MPB	B-45S-SF	G-45S-MPB	G-45S-E
48	8.421	8.311	B-48S-MPB	B-48S-SF	G-48S-MPB	G-48S-E
50	8.772	8.662	B-50S-MPB	B-50S-E	G-50S-MPB	G-50S-E
56	9.825	9.715	B-56S-MPB	B-56S-E	G-56S-MPB	G-56S-E
60	10.527	10.417	B-60S-MPB	B-60S-E	G-60S-MPB	G-60S-E
63	11.053	10.943	B-63S-MPB	B-63S-F	G-63S-MPB	G-63S-F
71	12.457	12.347	B-71S-MPB	B-71S-F	G-71S-MPB	G-71S-J
75	13.158	13.048	B-75S-MPB	B-75S-F	G-75S-MPB	G-75S-J
80	14.036	13.926	B-80S-MPB	B-80S-F	G-80S-MPB	G-80S-J
90	15.790	15.680	B-90S-MPB	B-90S-F	G-90S-MPB	G-90S-J
112	19.650	19.540	B-112S-MPB	B-112S-F	G-112S-MPB	G-112S-J
140	24.562	24.452	B-140S-MPB	B-140S-J	G-140S-MPB	G-140S-M
168	29.475	29.365	B-168S-MPB	B-168S-J	G-168S-MPB	G-168S-M

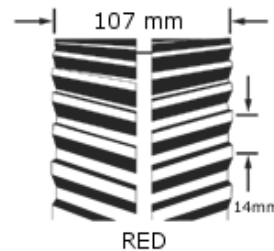
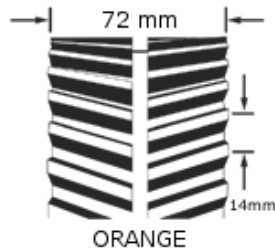
14M SPROCKETS - BORED TO SUIT (BTS) SIZES

Sprocket Number	Bores Available	Sprocket Number	Bores Available
G-28S-MPB	1-7/8, 2-1/8, 2-3/8	G-32S-MPB	1-7/8, 2-1/8, 2-3/8
G-30S-MPB	1-7/8, 2-1/8, 2-3/8	G-34S-MPB	1-7/8, 2-1/8, 2-3/8



Part Number: R-45S-F

R Red (14mm pitch, 107mm width)
 45 45 Teeth
 S Sprocket
 F Bushing Type



14M SPROCKETS - MINIMUM PLAIN BORE & BUSHED SIZES

Number of Teeth	Pitch Diameter	Outside Diameter	Orange Part Numbers		Red Part Numbers	
			MPB	BUSHED	MPB	BUSHED
28	4.912	4.802	O-28S-MPB	-	R-28S-MPB	-
30	5.263	5.153	O-30S-MPB	-	R-30S-MPB	-
32	5.614	5.504	O-32S-MPB	-	R-32S-MPB	-
34	5.965	5.855	O-34S-MPB	-	R-34S-MPB	-
36	6.316	6.206	O-36S-MPB	-	R-36S-MPB	-
38	6.667	6.557	O-38S-MPB	-	R-38S-MPB	-
40	7.018	6.908	O-40S-MPB	-	R-40S-MPB	-
43	7.544	7.434	O-43S-MPB	O-43S-E	R-43S-MPB	-
45	7.895	7.785	O-45S-MPB	O-45S-E	R-45S-MPB	R-45S-F
48	8.421	8.311	O-48S-MPB	O-48S-E	R-48S-MPB	R-48S-F
50	8.772	8.662	O-50S-MPB	O-50S-F	R-50S-MPB	R-50S-J
56	9.825	9.715	O-56S-MPB	O-56S-F	R-56S-MPB	R-56S-J
60	10.527	10.417	O-60S-MPB	O-60S-J	R-60S-MPB	R-60S-J
63	11.053	10.943	O-63S-MPB	O-63S-J	R-63S-MPB	R-63S-J
71	12.457	12.347	O-71S-MPB	O-71S-J	R-71S-MPB	R-71S-M
75	13.158	13.048	O-75S-MPB	O-75S-J	R-75S-MPB	R-75S-M
80	14.036	13.926	O-80S-MPB	O-80S-J	R-80S-MPB	R-80S-M
90	15.790	15.680	O-90S-MPB	O-90S-J	R-90S-MPB	R-90S-M
112	19.650	19.540	O-112S-MPB	O-112S-M	R-112S-MPB	R-112S-M
140	24.562	24.452	O-140S-MPB	O-140S-M	R-140S-MPB	R-140S-N
168	29.475	29.365	O-168S-MPB	O-168S-M	R-168S-MPB	R-168S-N

14M SPROCKETS - BORED TO SUIT (BTS) SIZES

Sprocket Number	Bores Available	Sprocket Number	Bores Available
O-28S-BTS-	1-7/8, 2-1/8, 2-3/8	R-28S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8
O-30S-BTS-	1-7/8, 2-1/8, 2-3/8	R-30S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8
O-32S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8	R-32S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8
O-34S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8	R-34S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8
O-36S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8	R-36S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8
O-38S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8	R-38S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8
O-40S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8	R-40S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8
-	-	R-43S-BTS-	1-7/8, 2-1/8, 2-3/8, 2-7/8